

ABSTRACT

The blow-molded articles having an open end is produced by the steps of; setting a resin parison in cavity  
5 formed by a pair of metal mold members, blowing a pressurized gas into the resin parison to form an intermediate molded article, and cutting a predetermined part of the intermediate molded article with forward or backward movement of a cutting means. The cutting means  
10 is attached to the one member of the metal mold members and movable reciprocally in a cross direction relative to the longitudinal or axial direction of the metal mold members. The cutting means may be guided movably along a groove or slit formed in the metal mold members.

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